#### **Department of Mechanical Engineering, NIT Calicut**

#### **CNC VERTICAL MACHIING CENTER**

## **Photo of Instrument: Instrument Name** CNC VERTICAL MACHIING CENTER **Instrument Model & Serial No.** Agni BMV45 TC24 4-axis vertical machining centre **Instrument Make** Bharat Fritz Werner Ltd. **Category of Instrument** Advanced Manufacturing **Description of Instrument** CNC machining of complex geometries using codes written explicitly or generated by using Master cam software **Instrument Technical Description** XYZ travel (X - 600mm, Y -Three axes 450mm, Z – 500mm) and Major Specifications (This Clamping area 450 x 900 mm<sup>2</sup> Position accuracy +/- 0.005mm Max. Tool diameter 75 mm **Specifications Limited to Major 5**) Max. Tool length 250 mm **Application of Instrument (Limited** CNC machining of complex geometries using

to Major 4 or 5)	codes written explicitly or generated by using Master cam software nt
Type of Sample Required for	Metallic/composite/alloys etc.,
Analysis / Testing (Quantity, Pre-	
Preparation, State etc.)	
Guidelines for Sample Submission –	
User Instructions	
Types of Analysis / Testing	Machining

# **Department of Mechanical Engineering, NIT Calicut**

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Location of Instrument Other Details	DIST- FIST Centre

### **User Charges:**

S.NO.	Type of Analysis / Testing	Internal - within Department of NITC	Internal - Other Departments NITC	External Academic Educational Institutes	National R&D Labs	Industry
1	Machining	250/hour	250/hour	250/hour	250/hour	250/hour

**Slot Booking and Payment Work Flow:**